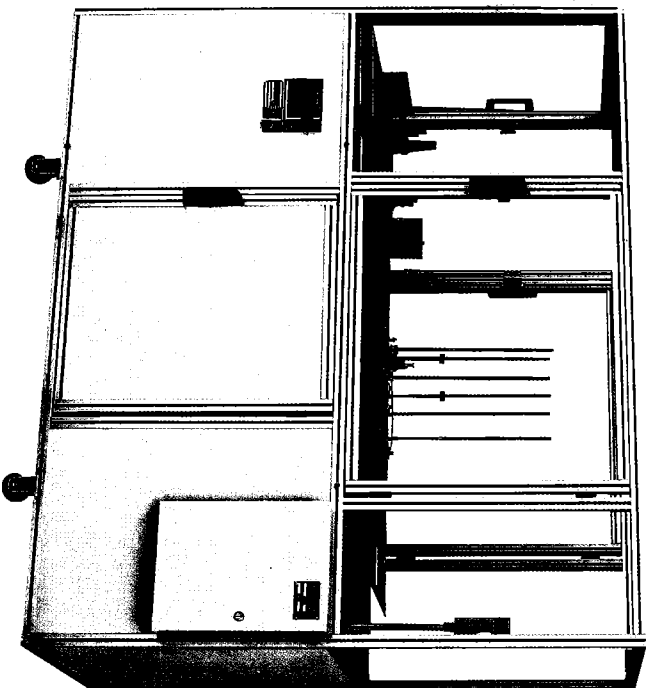


50 Series Modular

Model 54L Convey-O-Mat®



- Erects and closes one end
- Places cartons in a vertical orientation and transfers them onto an optional conveyor for easy manual product loading
- Loading operators stand next to the conveyor to efficiently and easily place product into the orientated cartons

Model 50 Tuck-O-Mat®

L Attachment

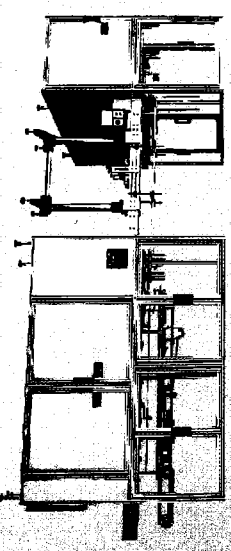


- More basic than the 54L, the Model 50 ejects the bottom-tucked cartons down a slide for accumulation in a bin, on a table, or along a conveyor
- Attach the L Attachment to the Model 50 in the future for an easy upgrade to the 54L

For more information, The 50 Series pays for itself in months, not years. Ask for a copy of the Bivans 1988 Savings Worksheet.

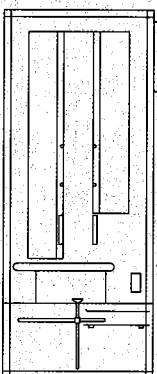
Flexible. Easily adjustable between 60 and 600 gpm. The compact footprints, quick changeovers, and wide carton size and style ranges make the 50 Series ideal as an entry point into automation, or on secondary lines. Also ideal to integrate with loading systems such as bow feeders, vibratory feeders, and pick and place.

Modular. Future upgrades and increased automation are simple and inexpensive to do at your facility.

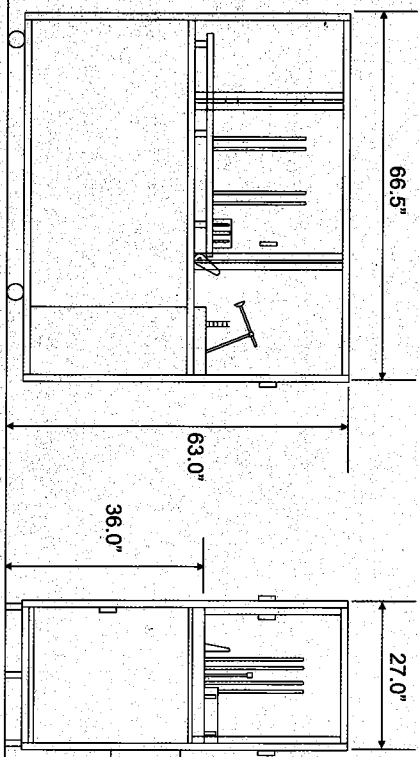


54L/82 Combination System: The Model 82 Top Closer can be added at a later date for a complete packaging line.

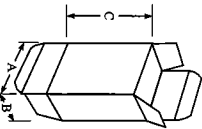
54L Convey-O-Mat shown



50 SERIES TECHNICAL DATA



MACHINE AND CARTON SPECIFICATIONS

MACHINE AND CARTON SPECIFICATIONS		
STANDARD CARTON SIZE RANGE for reverse tuck <i>(oversize and undersize modifications available)</i>		
A	7/8" to 5" (22.2 to 127.0 mm)	
B	3/8" to 3-1/2" (9.5 to 88.9 mm)	
C	1-1/4" to 12" (31.8 to 304.8 mm)	
Speed: Variable up to 60 cpm		
Electrical Requirements: one drop, 115 VAC, 60 Hz, single-phase		
Air Requirements: one drop, 40-60 psi, 4-5 cfm (M-50); one drop, 80-100 psi, 4-5 cfm (M-54L)		
Shipping Weight: 500 lbs. (M-50); 600 lbs. (M-54L)		

Standard Features

- Continuously welded steel framework
- All-mechanical mechanisms
- Jog function
- Variable speed drive
- Interlocked safety guards, emergency stops, and slow start up

Optional Features

- Low hopper warning
- Debosser or ink coder
- Label applicator
- Leaflet Inserter
- Stainless steel



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